

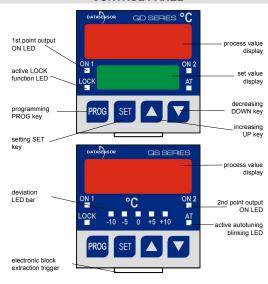
## 1/16 DIN MICROPROCESSOR TEMPERATURE CONTROLLER

# QS/QD SERIES

- sw release 2.00 -

# **INSTRUCTION MANUAL**

# **CONTROL PANEL**



# **TECHNICAL DATA**

Power supply: version 12 ... 24 Vdc/Vac ± 10%, 50/60 Hz; or version 80 ... 240 Vac ± 10%, 50/60 Hz.

Power consumption: 5VA max

Sensor input: thermocouples type J, K, E, T, R, S, L; with reference junction compensation; RTD Pt100  $\Omega/0$  °C according to standard DIN43760; with 2

or 3 wires connection.

Measurement precision \*: RTD ± 0.3% fs, TC ± 0.4% fs, ±1 digit; (tc-R, tc-S ± 1% fs from 0 to 200°C)

temperature drift 0.01% fs/°C of Tamb.

automatic direct or reverse, ON/OFF or PID with 1st point control action:

autotuning.

relay version SPDT 250 Vac, 5 A on resistive 1st point output load; or transistor version with 12 Vdc ± 20%, 20

mA protected against short circuit.

ON/OFF with hysteresis ± 0.2 °C, direct or 2nd point control action: reverse, dead zone on or off, stand-by option; as

18 ms (approx. 30G) for every axis (EN60068-2-27)

IP50 front panel, IP20 case, IP00 contacts

screw terminals for cabled up to 2,5 mm2.

alarm or fixed point.

2nd point output: relay SPST 250 Vac, 3 A on resistive load. Refresh time: input, output and indications every 500 ms. Data retention: non volatile memory type EEPROM.

20 M $\Omega$  min. with 500 Vdc. Insulation resistance:

Operating temperature: -10 ... +55 °C.

-20 ... +65 °C. Storage temperature:

35 ... 85% rH non condensing. Humidity 0.35 mm amplitude, 10...55 Hz frequency for every axis (EN60068-2-6)

Vibration resistance:

Shock resistance:

Housing:

Mechanical protection: Connection leads:

Dimensions: Weight:

\* Radiated, radio-frequency electromagnetic field (see ENV 50140), or conducted disturbances induced by radio-frequency fields (see ENV 50141), can be the cause of process value variations in any case not higher than ± 2 % fs.

1/16 DIN; 48 x 48 x 118 mm.

DATASENSOR S.p.A. cares for the environment: 100% recycled paper.

175 g.

# DECLARATION OF CONFORMITY

We DATASENSOR S.p.A. declare under our sole responsibility that these products are conform to the 89/336 CEE, 73/23 CEE Directives and successive amendments

# STANDARD CONFIGURATION

Settings: 1st point.=0 °C; 2nd point.=10 °C. Autotuning: ATOF = not active. 1st point action: automatic Pidd max, action. P=20 °C; I=120 sec.; D=30 sec. PID values: Cycle time: 20 s. relay vers.;12 s. transistor vers. Adt function: Adt0 = not active.

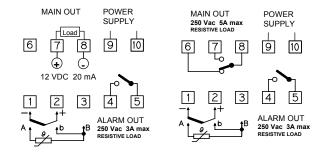
2st point action.: Al 21 = alarm minimum action tc-J = thermocouple type J. Sensor: Scale and unity: -50 ... +760 °C, without digital filter.

0.0 °C. Correction:

LFA function: LFA0 = not active. LOCK level: LOC3 = levels 1 and 2 free, level 3 locked.

# CONNECTIONS

#### TRANSITOR OUTPUT **RELAY OUTPUT**



#### Power supply input:

avoid to supply the temperature controller with loaded lines and avoid installing near electric motors or other sources of electrical disturbance

# Resistance thermometer input:

ensure all conductors used to attach the resistance thermometer are alike and with a resistance less than 4 ohm/each; when using 2 wire resistance thermometer link terminals 2 and 3.

# Thermocouple input:

connect the sensor using the correct compensated extension cable for the utilized thermocouple.

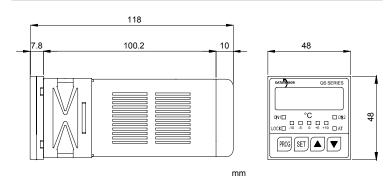
# Relay output:

in case of connected inductive loads, the maximum current permitted through the contacts decreases in relation to the power factor.

# Transistor output:

when the output is high, LED ON1 lights, the terminals 7 (+) and 8 (-) have a rating of 12 Vdc 20 mA, protected and suitable to drive a Solid State Relay (SSR), recommended in case of high currents or frequent switching.

# **DIMENSIONS AND INSTALLATION**



Panel cut-out: 45.5x45.5 mm. Panel thickness (suggested): 1 ... 4 mm.

Insert the controller in the panel cut out and mount the fastening spring from the back pushing it to the panel until the dog clutch locks; to remove the fastening spring, unlock the dog clutch using a screwdriver.

# WARRANTY

DATASENSOR S.p.A. warrants its products to be free from defects

DATASENSOR S.p.A. will repair or replace, free of charge, any product found to be defective during the warranty period of 36 months from the manufacturing date.

warranty does not cover damage or liability deriving from the improper application of DATASENSOR products.

DATASENSOR S.p.A. Via Lavino 265 40050 Monte S. Pietro - Bologna - Italy Tel: +39 051 6765611 Fax: +39 051 6759324 http://www.datasensor.com e-mail: info@datasensor.com

# 826000941 Rev. A

# **VIEWING AND SETTING OF THE 1st SET POINT**

# 1<sup>st</sup> configuration level

To view the set point in the single display version, depress the SET key. To modify the set point act directly on the UP/DOWN keys, the new value is updated automatically when the indication UPDT appears or the SET key is pressed. By keeping the UP and DOWN keys depressed, the value will change at first slowly and then quickly. During the setting operations, the regulation continues with the last stored value. The setting is locked if the option LOC1 is selected and the LED LOCK is lit up.

# **VIEWING AND SETTING OF THE 2nd SET POINT** 2<sup>nd</sup> and 3<sup>rd</sup> configuration levels (see the diagram on the right)

To enter the 2<sup>nd</sup> and 3<sup>rd</sup> configuration levels, keep the PROG key depressed for more than 2 seconds. To change the values or the selections, use the UP/DOWN keys. To confirm and continue the configuration, depress the PROG key; to confirm and exit, depress the SET key. At the end of each level [End2] or [End3], you can repeat it depressing the PROG key for less than 2 seconds or you can change the level depressing the PROG key for more than 2 seconds. During the program scrolling the regulation continues, but it stops when a modification occurs. The setting exits automatically if no key is depressed within 30 seconds.

#### PROGRAMMING NOTES

is passed for the second time

- A) in case of second point with dead zone, the indication [2 LO] will appear followed by the lower limit value, then [2 HI] followed by the higher limit value; the autotuning selection will appear only in case of PID control action.
- B) in case of relay 1st point output, a minimum cycle time of 20 seconds [t 20] is recommended
- C) adaptative function to improve the response to frequent or fast variations of the load, i.e. start and stop process
- D) settings not included in the sensor scale or in the setting limits, are automatically corrected with the nearest threshold limit value.
- E) in case of Fahrenheit degrees selection, please cover the °C symbol on the front panel with the label °F which is supplied with the controller

CODE alarm	CODE fix	ed point	2ND POINT CONTROL ACTION			
AL20	FP20		OUTPUT BLOCKED WITH RELAY OFF			
AL21	FP21		MINIMUM ACTION			
AL22	FP22		MAXIMUM ACTION			
AL23	FP23		DEAD ZONE ON			
AL24	FP24		DEAD ZONE OFF			
AL25	FP25		MINIMUM ACTION WITH STAND-BY			
AL26	FP26		MAXIMUM ACTION WITH STAND-BY			
AL27	FP27		DEAD ZONE ON WITH STAND-BY			
AL28	FP28		DEAD ZONE OFF WITH STAND-BY			
In this area the relay contact is closed.						
In this area the relay contact is closed when the alarm set-point or fixed point						

Table 1

CODE	SENSOR			°C SCALE	°F SCALE
rt I	RTD Pt100 ohm/0°C	int.		-150 450	-200 850
rt d	RTD Pt100 ohm/0°C	dec.		-99.9 450.0	-99.9 850.0
t c S	TC Pt10%Rh-Pt,	type	S	0 1700	30 3000
t c r	TC Pt13%Rh-Pt,	type	R	0 1700	30 3000
t c t	TC Cu-CuNi,	type	T	100 400	-150 750
tc E	TC NiCr-CuNi,	type	E	0 600	0 1100
t c C	TC NiCr-NiAl,	type	K	-100 1250	-150 2300
t c J	TC Fe-Cuni,	type	J	-50 760	-50 1400
t c L	TC Fe-Cuni,	type	L	-50 <b>7</b> 60	-50 1400

# Table 2

# **ERROR AND MESSAGGES**

Underflow, indication below the sensor range. Short circuit of the sensor UnFL

Overflow, indication over the sensor range. Breaking of the sensor TC or RTD PT100 or interruption of the connection. OvFL

8888 Au...-test, if the message remains fixed the controller must be repaired.

FAIL General failure; the controller must be repaired. LFA: DETECTION OF FAULTS IN THE REGULATION LOOP

LFA1 Loop Fault Alert: with the 1st point output 100% ON state the measured temperature is not changed according ... the control action within the s...red integral time; a fault in the regulation loop is possible: wrong LFA2 configuration, lack of power or breaking of the heater or the cooler, thermocouple in short circuit or with reversed polarity, etc. ... reset the LFA function,

please modify the configuration or the set-point, or switch off and then on again the The function LFA is not active in the following cases: with output lower than 100% ON, with integral time at zero, during the au...tuning, in manual position

NOTE: In case of OvFL, UnFL, 8888, FAIL, LFA2, the first point output is turned off.

